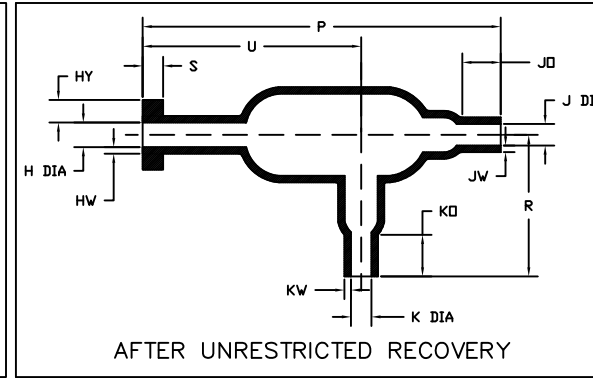
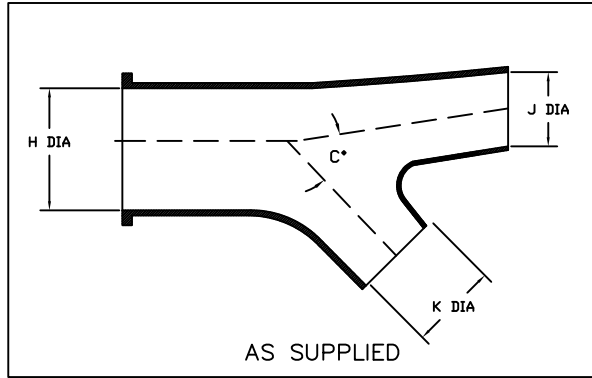


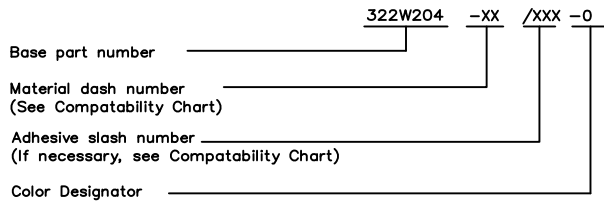
**NOTES**

- All dimensions are in  $\frac{\text{inches}}{\text{[millimeters]}}$
- Dimensions appearing in table are as follows:
  - a - As Supplied
  - b - After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.



REVISIONS		
LTR	DESCRIPTION	DATE
E	REVISED PER ECO-15-011773	08/13/2015

**ORDERING INFORMATION**



PART NUMBER	H		J		K		P	R	S	U	HY	HW	JO	JW	KO	KW	C'
	Min	Max	Min	Max	Min	Max											
	a	b	a	b	a	b											
322W204	1.02 [26,0]	.25 [6,3]	.71 [18,0]	.21 [5,3]	.71 [18,0]	.21 [5,3]	3.54 [90,0]	1.38 [35,0]	.20 [5,0]	2.13 [54,0]	.22 [5,5]	.10 [2,5]	.43 [11,0]	.08 [2,0]	.43 [11,0]	.08 [2,0]	30

Raychem Molded Parts  
**CUSTOMER DRAWING**

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MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-25	Elastomer, Fluid Resistant	RW-2070	/42;/86;/225	S-1017;S-1048	Adhesive

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE METRIC AND INCHES ARE IN BRACKETS. DECIMAL TOLERANCES xxx ± 0.13 (.005) xx ± 0.25 (.01) x ± 0.50 (.10) ANGLE TOLERANCE .x ± 5 DEG.	DRAWN M Mazariegos 5/07/15	APPROVED S. Gravano 5/07/15		TE Connectivity
	RPN	CAD FILE: 322W204_CD		TITLE TRANSITION, 90°, SIDE BREAKOUT
TYCO ELECTRONICS RESERVES THE RIGHT TO AMEND THIS DRAWING AT ANY TIME. USERS SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.	THIRD ANGLE PROJECTION	SIZE B	CODE IDENT. NO. 06090	DWG. NO. 322W204

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